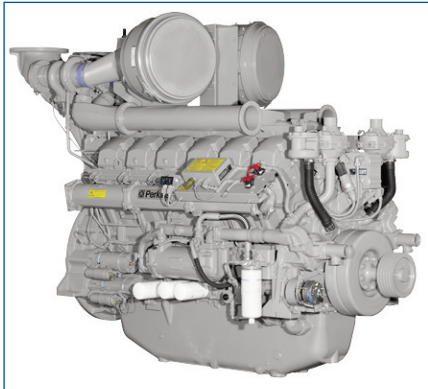


4000 Series

4012-46TAG0A

Diesel Engine – Electropak

1053 kWm 1500 rpm



Economic power

- Individual four valve per cylinder heads give optimised gas flows, whilst digitally governed unit fuel injectors ensure ultra-fine fuel atomisation and hence controlled rapid combustion, for efficiency and economy
- Commonality of components with other engines in the 4000 Series family allows reduced parts stocking levels

Reliable power

- Developed and tested using latest engineering techniques
- Piston temperature are controlled by an advanced gallery jet cooling system
- All engines are tolerant of a wide range of temperatures without derate

Clean, efficient power

- Exceptional power to weight ratio and compact size for easier transportation and installation
- New designed radiator assemblies with corrosion inhibiting powder coated finish; fewer pipe joints and easier access to reduce maintenance times
- Designed to provide excellent service access for ease of maintenance
- Engines designed to comply with major international standards
- Low gaseous emissions that will satisfy the requirements of 1/2 TA Luft (1986)

Product support excellence

- Perkins actively pursues product support excellence by ensuring our distribution network invest in their territory - strengthening relationships and providing more value to you, our customer
- Through an experienced global network of distributors and dealers, fully trained engine experts deliver total service support around the clock, 365 days a year. They have a comprehensive suite of web based tools at their fingertips covering technical information, parts identification and ordering systems, all dedicated to maximising the productivity of your engine
- Throughout the entire life of a Perkins engine, we provide access to genuine OE specification parts and service. We give 100% reassurance that you receive the very best in terms of quality for lowest possible cost .. wherever your Perkins powered machine is operating in the world

The Perkins 4000 Series family of 6, 8, 12 and 16 cylinder diesel engines was designed in advance of today's uncompromising demands within the power generation industry and includes superior performance and reliability.

The 4012-46TAG0A Electropak is a newly developed turbocharged, air-to-air charge cooled, 12 cylinder diesel engine. The premium design and specification features of this engine provide economic and durable operation as well as exceptional power to weight ratio, improved serviceability and low gaseous emissions.

This latest model in the Perkins 4012 diesel engine range gives our customers leading overall performance and reliability essential to the power generation market.

Engine Speed (rev/min)	Type of Operation	Typical Generator Output (Net)		Engine Power			
				Gross		Net	
		kVA	kWe	kW	bhp	kW	bhp
1500	Baseload Power	1000	800	906	1215	842	1129
	Prime Power	1250	1000	1117	1497	1053	1412
	Standby (maximum)	1375	1100	1222	1638	1158	1552

The above ratings represent the engine performance capabilities guaranteed within plus or minus 3% at the reference conditions equivalent to those specified in ISO 8528/1, ISO 3046/1, BS 5514/1.

Rating conditions: 25°C air inlet temperature, barometric pressure 100 kPa, relative humidity 30%. Please consult your distributor or the factory for ratings in other ambient conditions. *Note: For full ratings please refer to Perkins Engines Company Limited. All electrical ratings are based on an average alternator efficiency and a power factor of 0.8. Fuel specification:* BS2869: Class A2.

Rating Definitions: **Baseload Power:** Power available for continuous full load operation. No overload is permitted. **Prime Power:** Power available for variable load with an average load factor not exceeding 80% of the prime power rating in any 24 hour period. Overload of 10% permitted for 1 hour in every 12 hours operation. **Standby (maximum):** Power available at variable load in the event of a main power network failure up to a maximum of 500 hours per year. No overload is permitted.

4000 Series

4012-46TAG0A

Standard Electropak Specification

Air inlet

- Mounted air filters and turbochargers

Fuel System

- Direct fuel injection system with fuel lift pump
- Governing to ISO 8528-5 class G2 with isochronous capability
- Full-flow spin-on fuel oil filters

Lubrication System

- Wet sump with filler and dipstick
- Full-flow spin-on oil filters
- Engine jacket water/oil temperature stabiliser

Cooling System

- Two twin thermostats
- System designed for ambients up to 50°C
- Powder coated radiator comprising: water radiator; air charge cooled radiator; fuel oil cooling (optional); all pipes, hoses and clips; fan; pulleys; fan belts and safety guards

Electrical Equipment

- 24 volt starter motor and 24 volt alternator with integral regulator and DC output
- Overspeed switch and magnetic pickup
- Turbine inlet temperature shutdown switch
- Twin low oil pressure shutdown switches

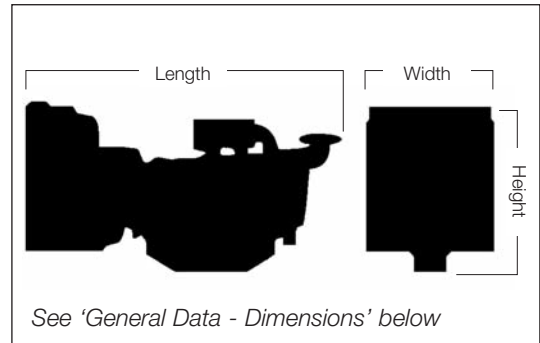
Flywheel and Housing

- Flywheel to SAE J620 size 18
- SAE 00 flywheel housing

Optional Equipment

Fuel oil cooler integral to the radiator assembly
Immersion heater with thermostat

Note: This list is not exhaustive, for further options please contact your local Perkins representative



Fuel Consumption		
Engine Speed	1500 rev/min	
	g/kWh	l/hr
Standby	220	312
Prime power	220	286
Continuous baseload	221	233
75% of prime power	222	216
50% of prime power	226	149

General Data

Number of cylinders	12
Cylinder arrangement	60° Vee form
Bore and stroke	160 x 190 mm
Displacement	45.842 litres
Induction system	Turbocharged and air to air charge cooled
Cycle	4 stroke
Combustion system	Direct injection
Compression ratio	13.6:1
Rotation	Anti-clockwise, viewed from flywheel end
Cooling system	Water-cooled
Firing order	1A, 6B, 5A, 2B, 3A, 4B, 6A, 1B, 2A, 5B, 4A, 3B
Total lubrication system capacity	177 litres
Total coolant capacity	210 litres
Total weight	6086 kg
Dimensions	Length 3915 mm
	Width 2198 mm
	Height 2258 mm

Final weight and dimensions will depend on completed specification



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